

## **Marking Folio**

### **3M™ Scotchcal™ Opaque Graphic Film**

#### **Physical & Application**

Material cast vinyl

Surface finish glossy and matte (see product line)

Thickness (film) 50 µm (0.05 mm)

Adhesive type solvent acrylic, pressure-sensitive

Adhesive appearance clear

Liner glassine paper

Adhesion 20 N/25 mm FTM 1: 180° peel, substrate: glass; cond:

24 h 23°C/50%RH

Application method wet or dry

Applied shrinkage < 0.2 mm FTM 14

Application temperature

(minimum air and substrate)

+8°C for flat surfaces

+10°C for curved to corrugated surfaces, with and without rivets

Service temperature

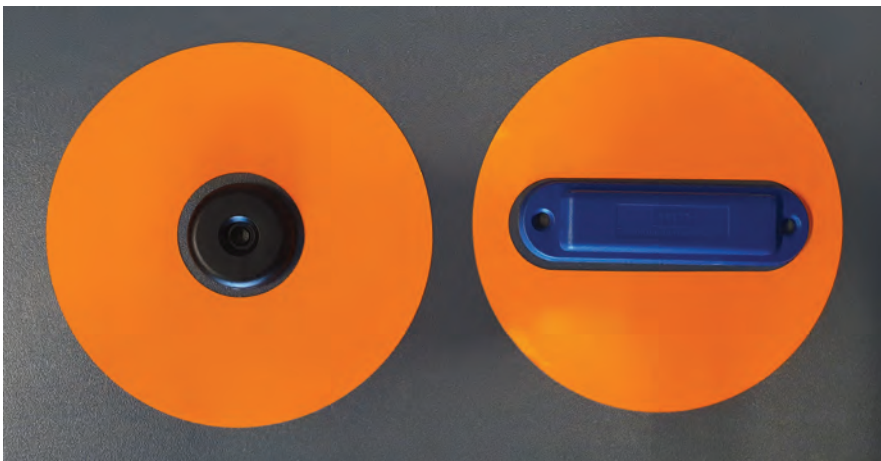
(after application)

-40°C to +95°C (not for extended periods of time at the extremes)

Surface type flat to curved, incl. rivets

Substrate type aluminum, glass, PMMA, PC\*, ABS, paint

\*Might require drying with heat before use



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